Modification history

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| Release | Comments |
| Release 1 | This version released with AMP Australian Meat Processing Training Package release 9.0. |

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| AMPPKG2X06 | Operate carton forming machine |
| Application | This unit describes the skills and knowledge required to operate a carton forming machine.  This unit applies to individuals who work under general supervision in registered meat processing premises.  All work must be carried out to comply with workplace procedures, according to state/territory health and safety and food safety regulations, legislation and standards that apply to the workplace.  No licensing, legislative or certification requirements apply to this unit at the time of publication.  Mandatory workplace requirements apply to the assessment of this unit. |
| Pre-requisite Unit | Nil |
| Unit Sector | Packaging (PKG) |

| Elements | Performance Criteria |
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| Elements describe the essential outcomes. | Performance criteria describe the performance needed to demonstrate achievement of the element. |
| 1. Prepare for work | 1.1 Identify work instruction for operating carton forming machine  1.2 Identify workplace health and safety requirements for task, including personal protective equipment  1.3 Prepare equipment and consumables for assembling and preparing cartons  1.4 Carry out start-up procedures following work instructions and manufacturer's specifications |
| 2. Operate carton forming machine | 2.1 Operate carton forming machine following workplace requirements and workplace health and safety requirements  2.2 Monitor carton blanks to ensure compliance with quality assurance requirements and specifications  2.3 Report any defects with carton forming to supervisor  2.4 Monitor and maintain supply of consumables to forming machine  2.5 Maintain flow of assembled cartons to meet daily production requirements  2.6 Complete daily maintenance routines as specified in work instructions |

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| Foundation Skills  This section describes those language, literacy, numeracy and employment skills that are essential for performance in this unit of competency but are not explicit in the performance criteria. | |
| Skill | Description |
| Reading | * Interpret key elements of workplace instructions and packaging requirements |
| Oral communication | * Communicate with team members and/or supervisor to maintain flow of production * Report or re-order consumables when stocks are down |
| Numeracy | * Monitor levels of consumables |

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| Unit Mapping Information | | | |
| Code and title current release | Code and title previous release | Comments | Equivalence status |
| AMPPKG2X06 Operate carton forming machine | AMPA2075 Operate carton forming machine | Unit code updated  Unit sector code added  Unit application updated  Performance Criteria clarified  Foundation Skills added  Assessment Requirements reworded for clarity  Mandatory workplace requirements clarified | Equivalent |

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| Links | Companion Volumes, including Implementation Guides, are available at VETNet:  https://vetnet.gov.au/Pages/TrainingDocs.aspx?q=5e2e56b7-698f-4822-84bb-25adbb8443a7 |

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| TITLE | Assessment requirements for AMPPKG2X06 Operate carton forming machine |
| Performance Evidence | |
| An individual demonstrating competency must satisfy all of the elements and performance criteria in this unit.  There must be evidence that the individual has operated a carton forming machine to produce cartons that meet specifications.  The assessor must observe the individual operating the equipment, including loading blanks, following workplace requirements, for a minimum of 10 minutes.  There must also be evidence that the individual has completed 2 shifts on the job fulfilling workplace requirements (these shifts may include normal rotations into and out of the relevant work task).  Mandatory workplace requirements  All performance evidence specified above must be demonstrated in a meat processing premises. | |

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| Knowledge Evidence |
| An individual must be able to demonstrate the knowledge required to perform the tasks outlined in the elements and performance criteria of this unit. This includes knowledge of:   * workplace requirements for cartons being formed * the importance of maintaining flow of cartons * the consumables required and the levels to which they need be maintained * typical workplace health and safety hazards encountered when assembling cartons and how the associated risks are controlled. |

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| Assessment Conditions |
| Assessment of the skills in this unit of competency must take place under the following conditions:   * physical conditions:   *skills must be demonstrated in a meat processing premises at workplace production speed*   * resources, equipment and materials:   *personal protective equipment*  *carton forming machine*  *cartons and consumables*   * specifications:   *task-related documents*   * personnel:   *team members and supervisor.*  Assessment for this unit must include at least three forms of evidence.  Assessors of this unit must satisfy the requirements for assessors in applicable vocational education and training legislation, frameworks and/or standards.  **Mandatory workplace requirements**  Mandatory workplace requirements are shown in *italic* text. Refer to the Companion Volume Implementation Guide for further information. |

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